

Date: Wednesday, 17/09/2008 3:51:16 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACER
 Job Number : 42077
 Estimate Number : 13580
 P.O. Number :
 This Issue : 17/09/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D38161
 First Issue : 1/1 Type : MACHINED PARTS Drawing Number : D38161 PREL
 Previous Run :
 Written By : *J. Menard 08-09-17* Material :
 Checked & Approved By : Due Date : 24/09/2008 Qty: 4 Um: Each
 Comment : Est Rev: A New Issue 08-09-17 JLM Verified By: EC

Additional Product

FOR ENGINEERING USE ONLY

~~PRELIMINARY ISSUE~~

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0375 6061-T6 Round Bar .375"


Jul 12. 01-22
M 6061T6 0375 W058
M 109 314


Comment: Qty.: 0.1050 f(s)/Unit Total : 0.4200 f(s)
 6061-T6 Round Bar .375"
 Batch: _____

2.0 DOOSAN LATHE DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA784 Rev: *N/A* & Dwg D3816 Rev: *A*

2-Deburr per dwg D3816

SA 08/09/21
(10)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/09/21
(10)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SA 08/09/21
(10)

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

SA
08-10-02
(10)

Date: Wednesday, 17/09/2008 3:51:16 PM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 42077

Part Number: D38161

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



10X

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-h 08/10/02

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Harvey

AS 8/10/03 (XO)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE *08/10/03* AUTH *u*

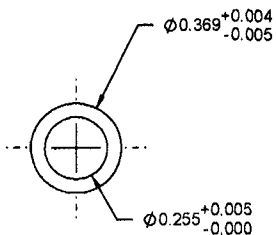
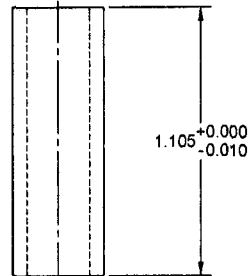
RELEASED _____ DATE _____

N/A

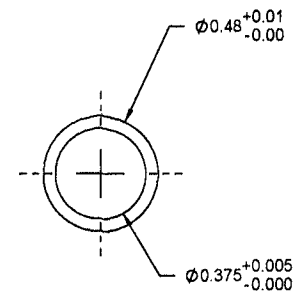
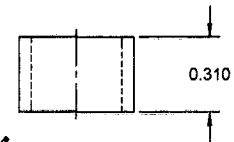
u 08/10/03

00252A

PRELIMINARY ISSUE



D3816-1 SPACER



D3816-3 SPACER

NOTES:

- 1) MATERIAL: ~~5052H32~~ 5052H32 ROUND BAR PER QQ-A-225/7 (REF DART SPEC M5052H32R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3816-1/-3 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3816-1 0.01 lbs
D3816-3 0.01 lbs

6061-T6 *Ad.*

A	NEW ISSUE		BY	08.09.11
REV.	DESCRIPTION		BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	08.09.11			
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3816 TITLE SPACER REV. A SHEET 1 OF 1 SCALE NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND COPIES BY HAND OR BY ANY OTHER MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>				

